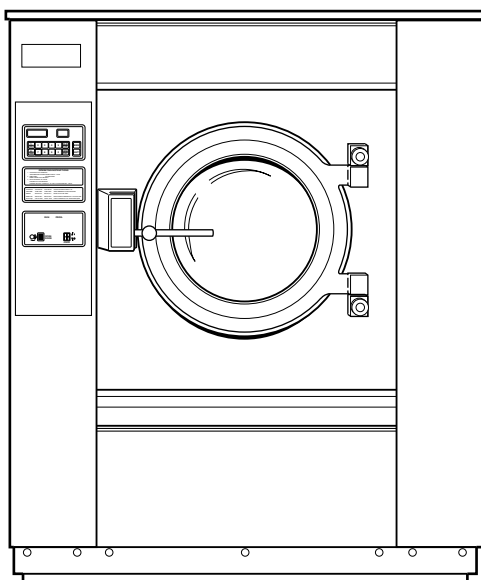


Washer-Extractor

WX25240

Parts



CFS1020C

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Parts Ordering Information

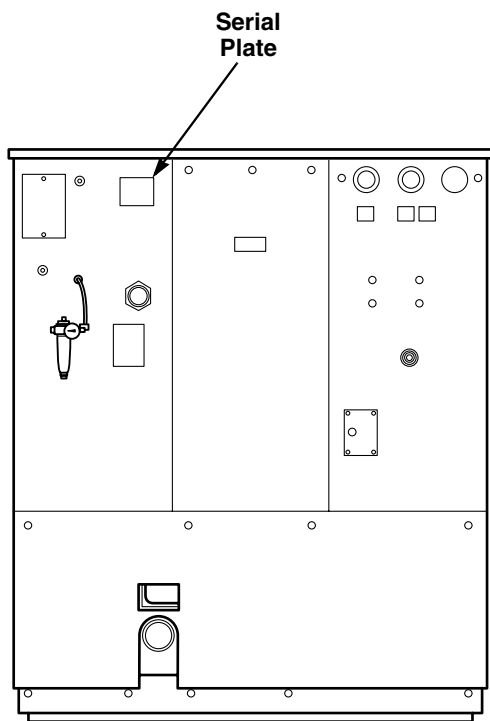
If literature or replacement parts are required, contact the source from whom the machine was purchased or contact Alliance Laundry Systems at (920) 748-3950 for the name of the nearest authorized parts distributor.

For technical assistance, call the following number:

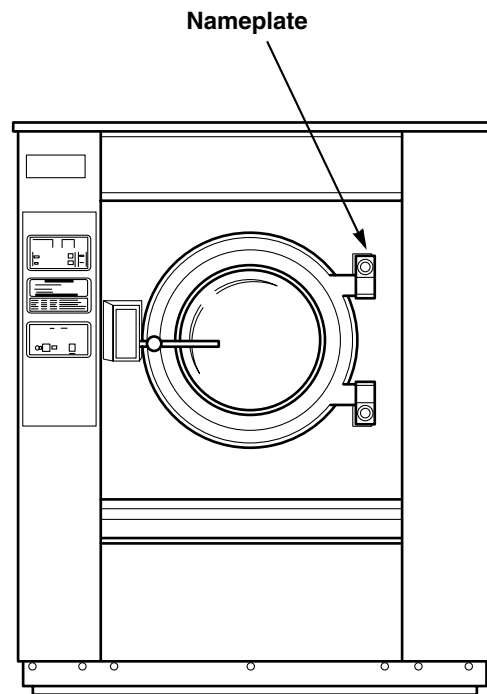
(850) 718-1026
Marianna, Florida

Nameplate Location

When calling or writing about your product, be sure to mention model and serial numbers. Model and serial numbers are located on nameplate(s) as shown.



CFS736P



CFS737P

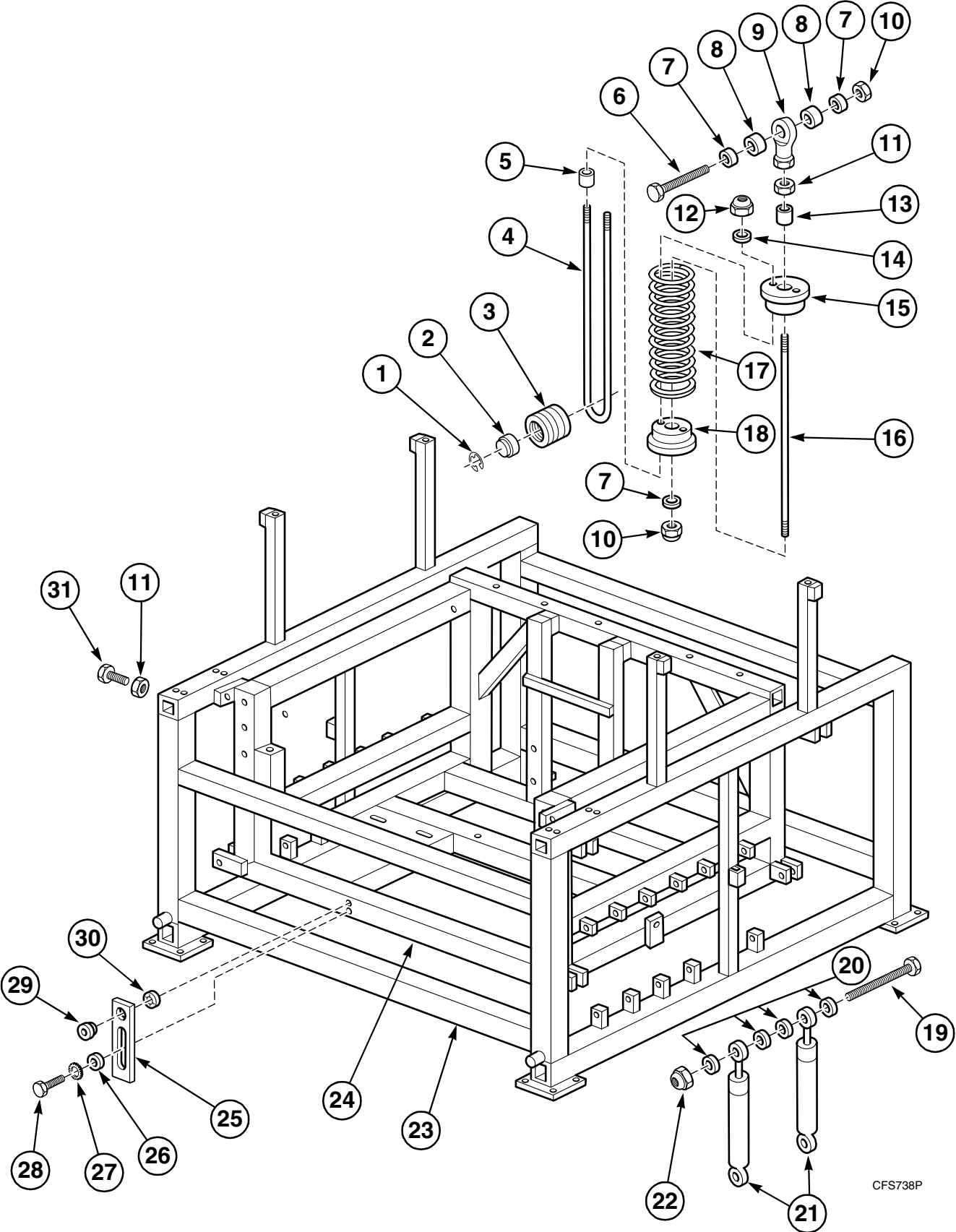
Model Identification

Information in this manual is applicable to these washer-extractors:

WX25240

[illegible]

Chassis and Suspension System

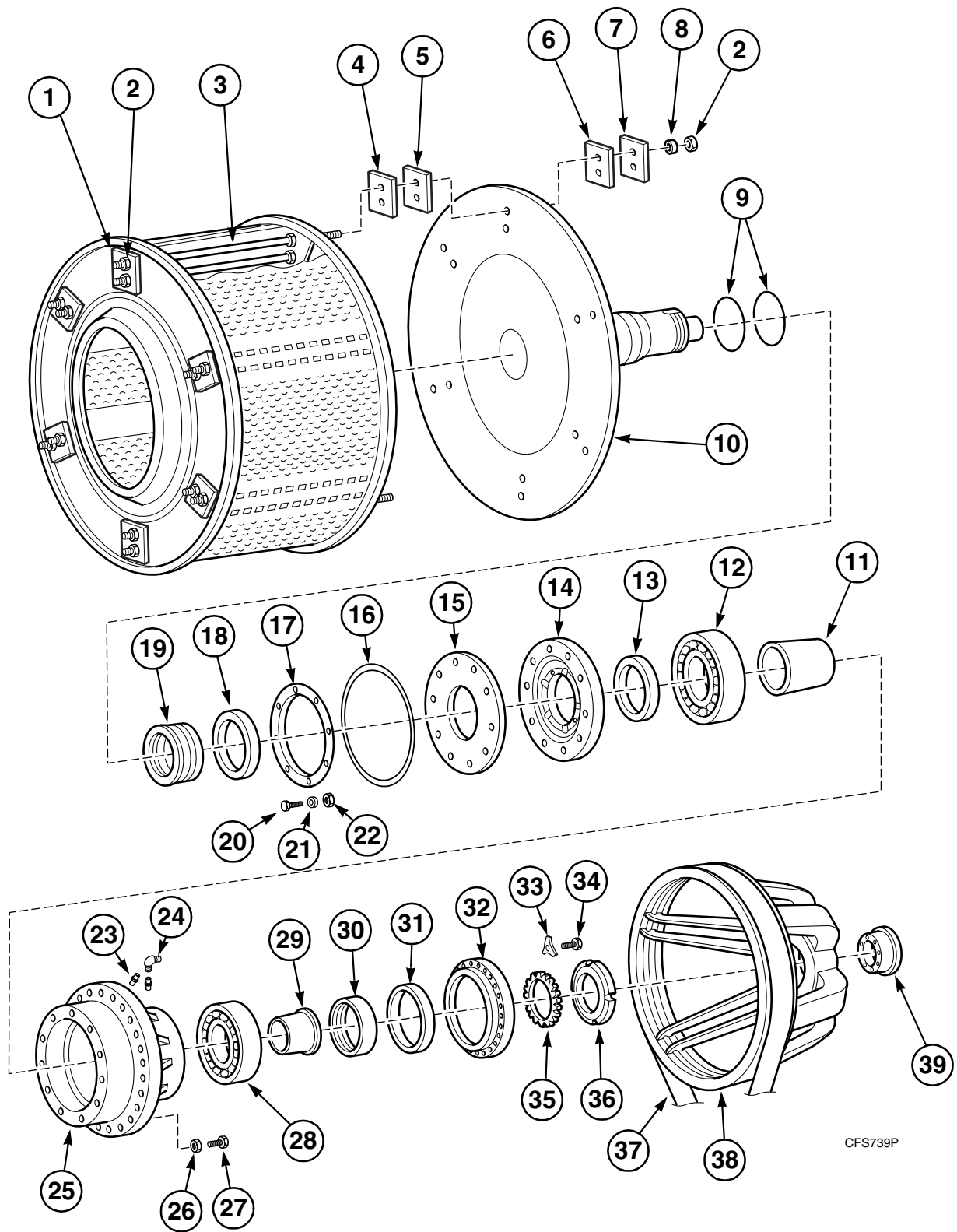


CFS738P

Chassis and Suspension System

REF	PART #	DESCRIPTION	COMMENTS
	G206508	Complete Suspension Set	
1	G185736	Retaining Ring	
2	G185728	Radial Hinge Joint	
3	G206565	Suspension Sleeve	
4	G206557	"U" Bolt	
5	G206607	Suspension Sleeve	
6	G157729	Screw	
7	G149385	Washer	
8	G238055	Bushing	
9	G174870	Hinge Joint Head	
10	G173260	Locknut	
11	G150276	Nut	
12	G150656	Locknut	
13	G206615	Suspension Sleeve	
14	G149419	Washer	
15	G206516	Suspension Clamp	
16	G206524	Suspension Bar	
17	G185694	Suspension Spring	
18	G206573	Suspension Clamp	
19	G175737	Screw	
20	G149500	Washer	
21	G175091	Shock Absorber	
22	G150649	Locknut	
23	G206714	Fixed Chassis	
24	G206706	Suspension Chassis	
25	G250738	Bracket	
26	G153205	Washer	
27	G149716	Lockwasher	
28	G146233	Screw	
29	G213462	Drive Sleeve	
30	G134924	Pushnut	
31	G147082	Screw	

Cylinder, Shaft, Bearing Housing, Pulley and Belts

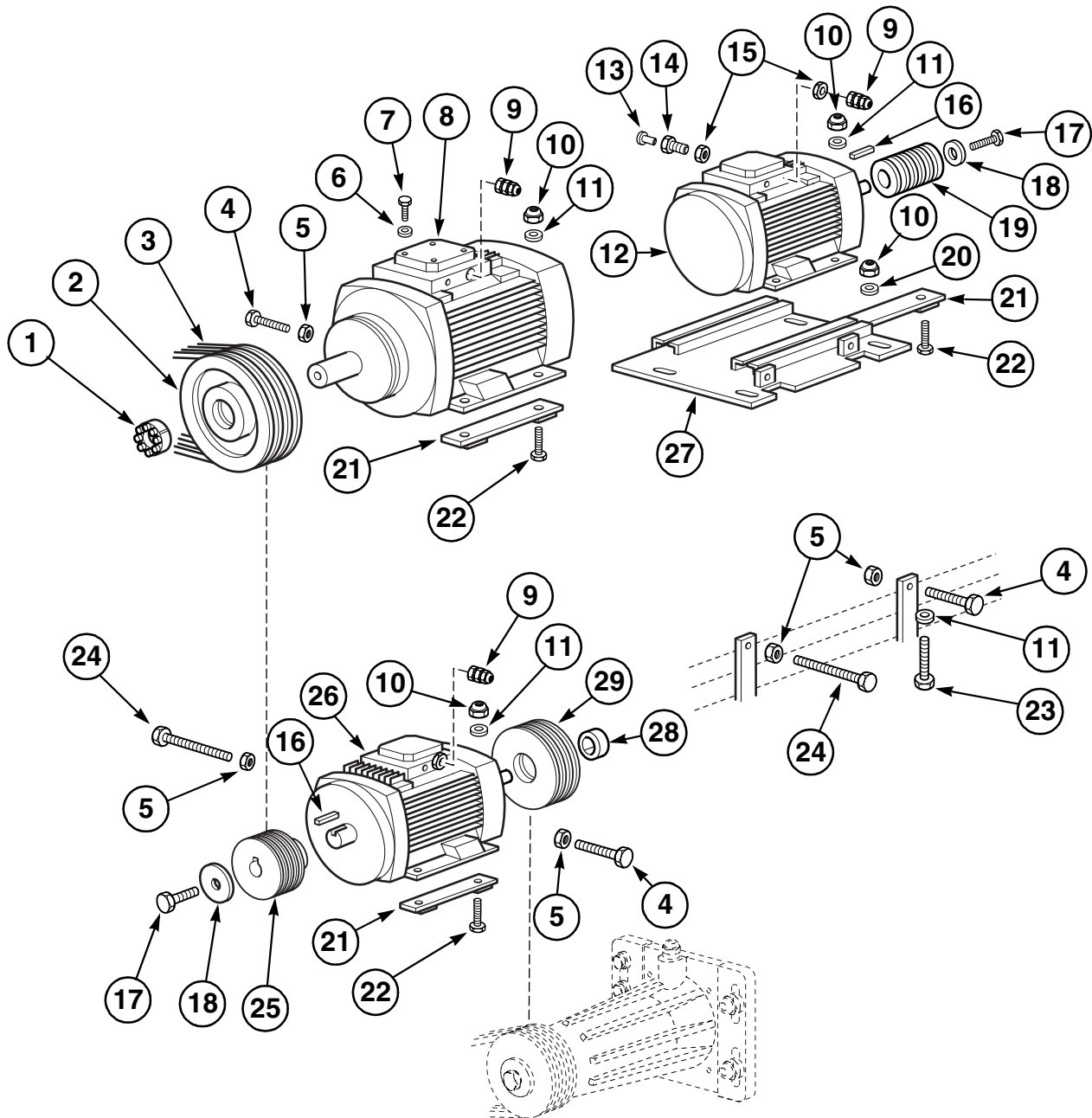


Cylinder, Shaft, Bearing Housing, Pulley and Belts

REF	PART #	DESCRIPTION	COMMENTS
1	G253377	Support Bracket	
2	G149989	Nut	
3	G252007	Cylinder, Coupling and Shaft Assembly	
4	G245951	Cylinder Shim	
5	G250639	Cylinder Shim	
6	G251538	Cylinder Shim	
7	G251504	Cylinder Shim	
8	G184424	Washer	
9	G185579	O-Ring	
10	G251983	Cylinder Coupling	
11	G255604	Spacer	
12	G188504	Bearing	
13	G185587	Seal	
14	G255646	Front Seal Cover	
15	G255653	Seal Cover	
16	G185561	Gasket	
17	G255703	V-Ring Retainer	
18	G185603	V-Ring	
19	G185249	Gland	
20	G185629	Screw	
21	G147991	O-Ring	
22	G254144	Washer	
23	G177378	Grease Fitting	
24	G122531	Hose Elbow	
25	G257808	Bearing Housing	
26	G149385	Washer	
27	G147082	Screw	
28	G185512	Bearing	
29	G185520	Bearing Sleeve	
30	G185256	Seal Ring	
31	G185595	Seal	
32	G257816	Rear Seal Cover	
33	G174375	Guide Ring	
34	G144360	Allen Screw	
35	G185397	Lockwasher	
36	G185546	Locknut	
37	G185181	Belt	
38	G255588	Cylinder Pulley	
39	G185538	Pulley Hub	

Motors, Pulleys and Belts

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CFS740P

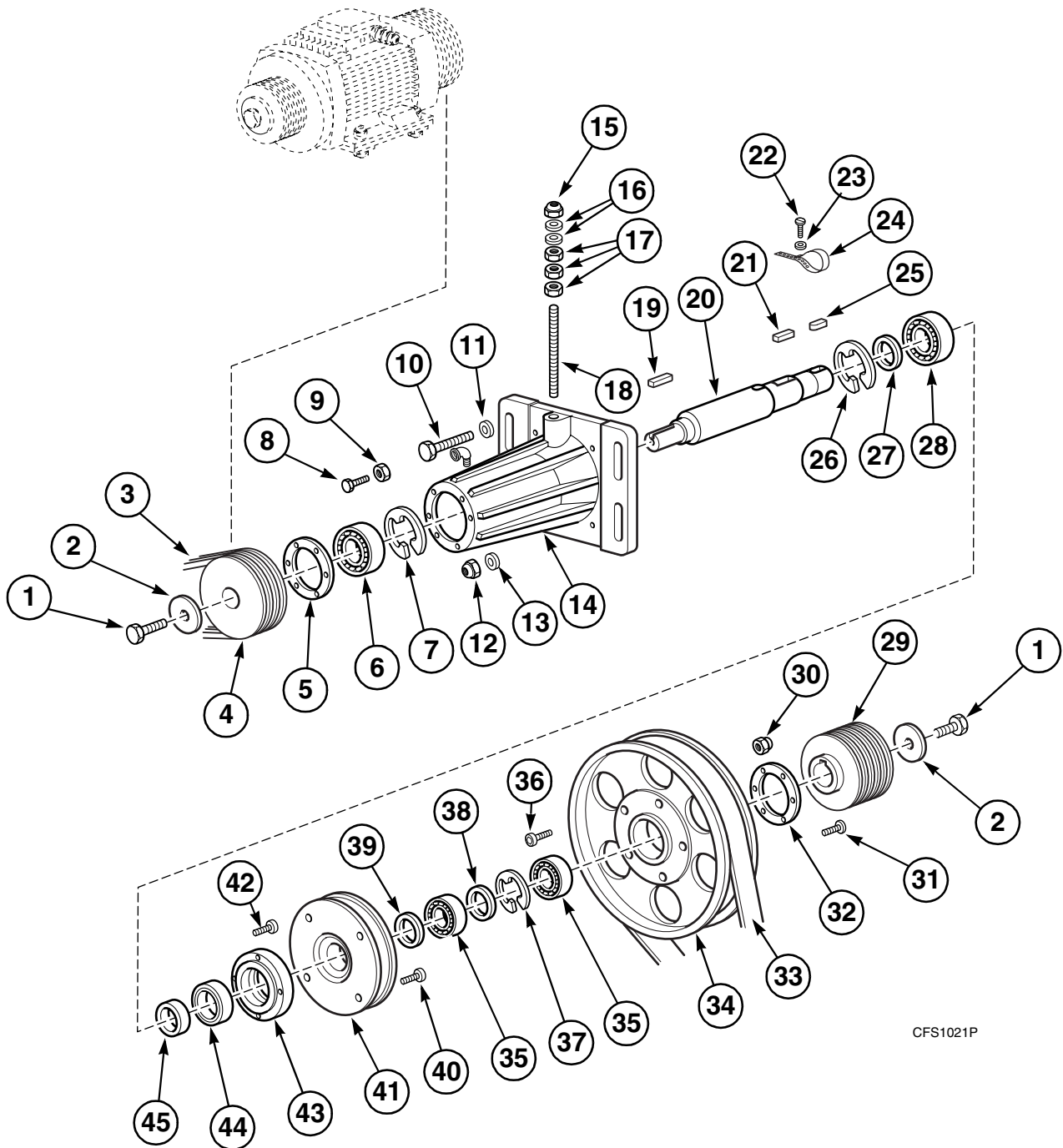
Motors, Pulleys and Belts

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REF	PART #	DESCRIPTION	COMMENTS
1	G186478	Pulley Hub	
2	G213413	Extract Motor Pulley	
3	G186502	Belt	
4	G146613	Screw	
5	G150235	Nut	
6	G153205	Washer	
7	G146375	Screw	
8	G186460	Motor	240 Volt
	G188755	Motor	440 Volt
9	G140194	Coupling	
10	G150656	Locknut	
11	G149419	Washer	
12	G186403	Motor	240 Volt
	G188789	Motor	440 Volt
13	G140095	Pressure Relief	
14	G101222	Reducing Bushing	
15	G140269	Jamnut	
16	G177899	Key	
17	G146589	Screw	
18	G119628	Washer	
19	G213447	Wash Motor Pulley	
20	G110726	Washer	
21	G213397	Motor Mount	
22	G146985	Screw	
23	G186536	Screw	
24	G213264	Motor Adjusting Screw	
25	G213421	Pre-Extraction Motor Pulley	
26	G186436	Motor	240 Volt
	G268870	Motor	440 Volt
27	G186536	Screw	
28	G186486	Pulley Hub	
29	G213439	Pre-Extraction Motor Pulley	

Motors, Pulleys and Belts

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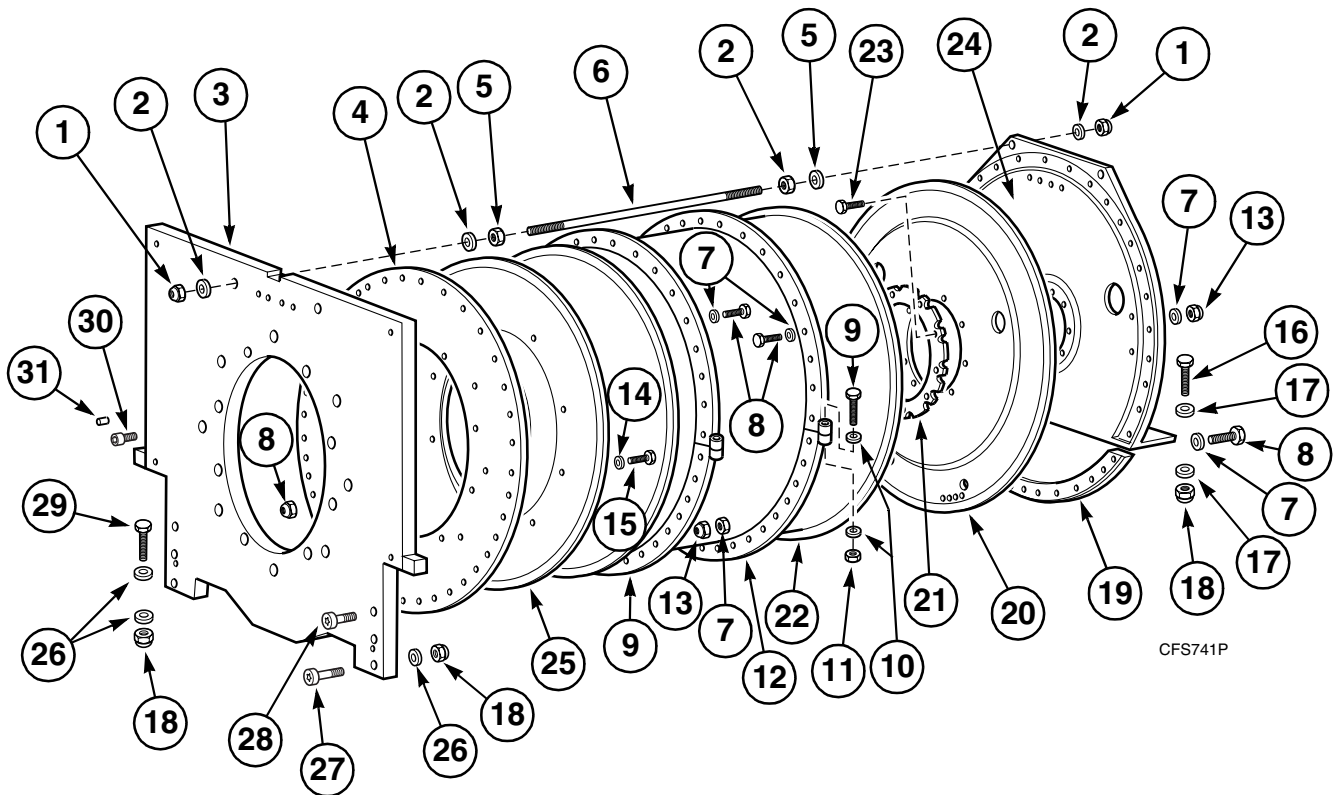
CFS1021P

Motors, Pulleys and Belts

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REF	PART #	DESCRIPTION	COMMENTS
1	G186312	Screw	
2	G212589	Washer	
3	G186494	Belt	
4	G212530	Pulley	
5	G212563	Clutch Cover	
6	G185876	Bearing	
7	G186304	Retainer Ring	
8	G146316	Screw	
9	G149526	Washer	
10	G186908	Screw	
11	G258368	Washer	
12	G150649	Locknut	
13	G149500	Washer	
14	G210245	Bearing Housing	
15	G173260	Locknut	
16	G149385	Washer	
17	G150276	Nut	
18	G212597	Allen Screw	
19	G185900	Key	
20	G212555	Clutch Shaft	
21	G212605	Key	
22	G146084	Screw	
23	G149476	Washer	
24	G140426	Ground Strap	
25	G127936	Key	
26	G131631	Retainer Ring	
27	G213223	Bearing Spacer	
28	G185868	Bearing	
29	G213256	Pulley	
30	G150656	Locknut	
31	G175653	Allen Screw	
32	G210260	Clutch Pulley Bearing Cover	
33	G186510	Belt	
34	G210252	Clutch Pulley	
35	G185884	Bearing	
36	G257790	Screw	
37	G131623	Retainer Ring	
38	G212571	Spacer	
39	G185843	Spacer	
40	G144485	Allen Screw	
41	G185850	Clutch	
42	G144394	Allen Screw	
43	G212548	Seal Cover	
44	G185892	Seal	
45	G256305	Gland	

Front Plate and Outer Tub

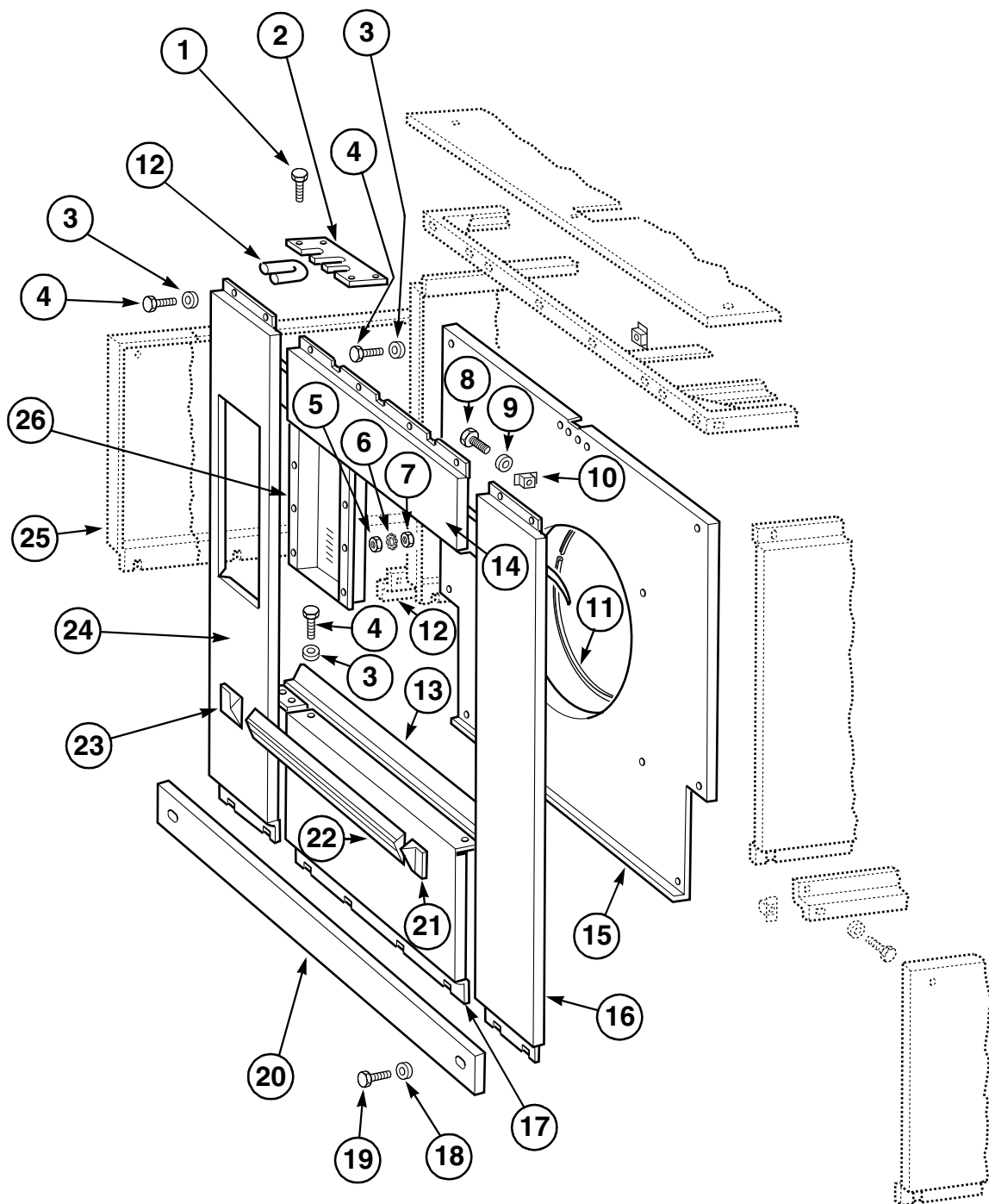


Front Plate and Outer Tub

REF	PART #	DESCRIPTION	COMMENTS
1	G185637	Locknut	
2	G149559	Washer	
3	G200360	Front Plate	
4	G255711	Outer Drum Front Crown	
5	G150334	Nut	
6	G255695	Rib Rod	
7	G255992	Washer	
8	G186908	Screw	
9	G175703	Screw	
10	G149393	Washer	
11	G164350	Locknut	
12	G200394	Outer Tub Clamp Ring	
13	G173260	Locknut	
14	G175273	Gasket	
15	G145003	Screw	
16	G186890	Screw	
17	G216796	Washer	
18	G186866	Locknut	
19	G255679	Bottom Rear Tub Plate	
20	G200428	Rear Tub Head	
21	G255737	Ring	
22	G200238	Outer Tub	
23	G144931	Screw	
24	G213231	Rear Plate	
25	G255638	Outer Tub Front Panel	
26	G149427	Washer	
27	G186858	Allen Screw	
28	G175752	Allen Screw	
29	G147132	Screw	
30	G134981	Allen Screw	
31	G150763	Pin	

Panels

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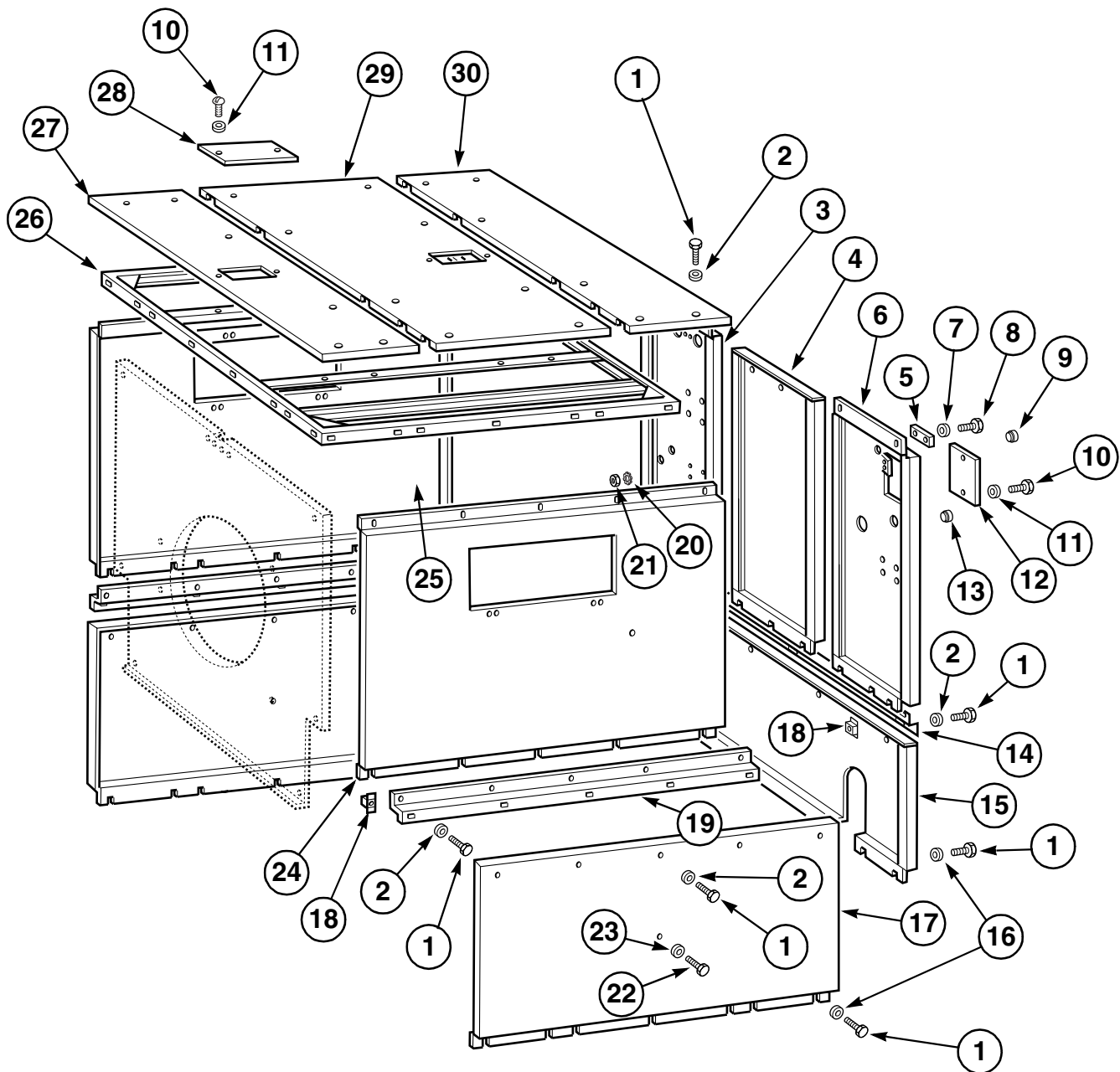
Panels

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REF	PART #	DESCRIPTION	COMMENTS
1	G146241	Screw	
2	G257980	Control Box Top	
3	G149351	Washer	
4	G144964	Screw	
5	G149369	Washer	
6	G149724	Lockwasher	
7	G149914	Nut	
8	G146233	Screw	
9	G149526	Washer	
10	G165019	Caged Nut	
11	G165472	Gasket	
12	G255950	Lower "Z" Bracket	
13	G255562	Lower Front Molding	
14	G258095	Upper Front Panel	
15	G258285	Front Cover	
16	G255828	Right Front Panel	Inox
	G255802	Right Front Panel	Painted
17	G255786	Lower Front Cover	
18	G149310	Washer	
19	G144907	Screw	
20	G255844	Front Toe Plate	
21	G174581	End Cap	Right
22	G206128	Bumper	
23	G174599	End Cap	Left
24	G258103	Left Front Panel	Inox
	G257519	Left Front Panel	Painted
25	G255851	Lower Side Panel	
26	G258129	Control Panel Box	Stainless
	G257378	Control Panel Box	Painted

Panels

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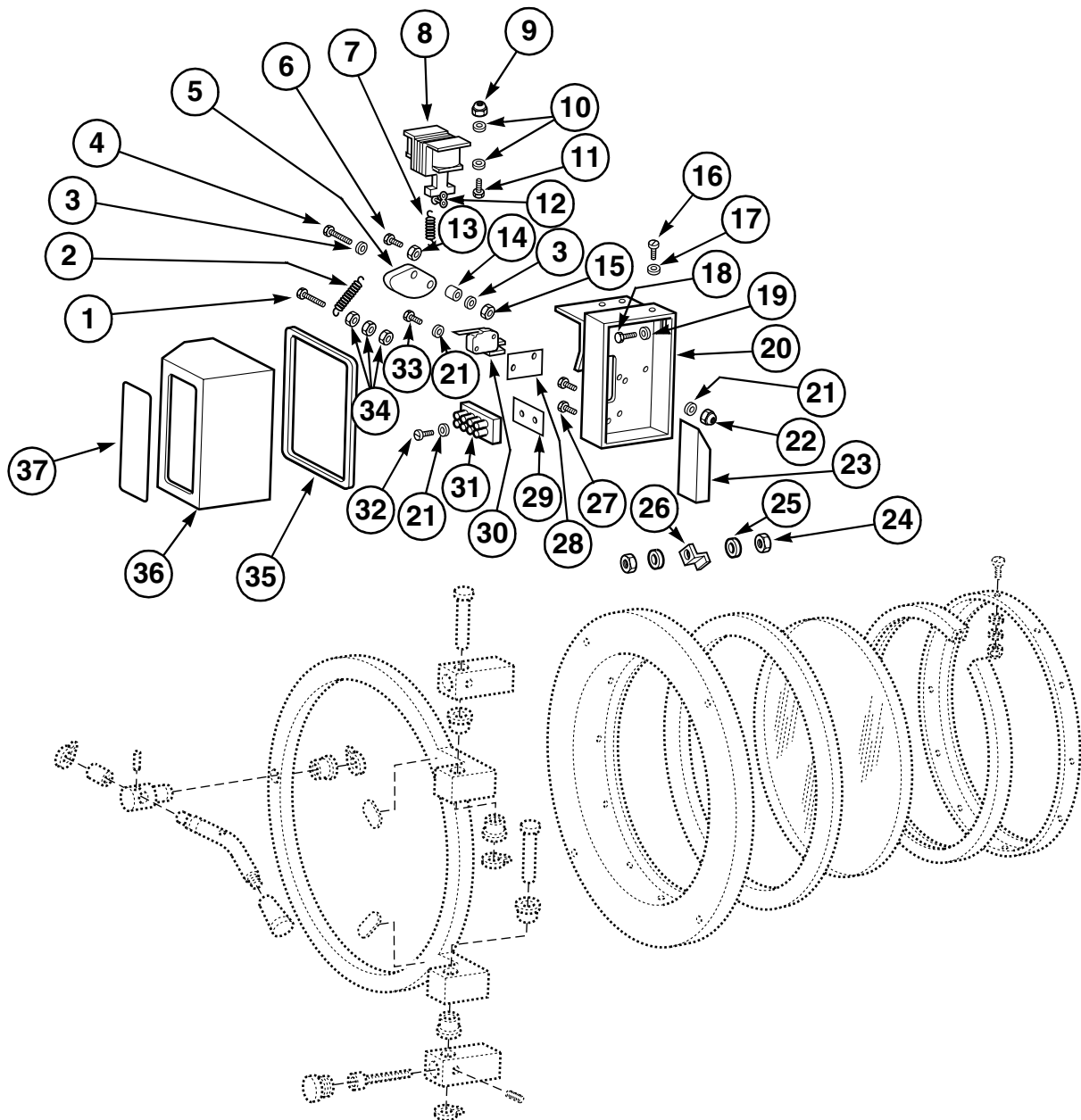
Panels

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REF	PART #	DESCRIPTION	COMMENTS
1	G144964	Screw	
2	G149351	Washer	
3	G255778	Rear Cover	Left
4	G255760	Rear Cover	Center
5	G122713	Water Inlet Cover	Models without steam only
6	G255893	Rear Cover	Right
7	G149526	Washer	
8	G146233	Screw	
9	G181701	Bushing	
10	G146076	Screw	
11	G149476	Washer	
12	G268292	Access Cover	
13	G139683	Bushing	
14	G255968	Lower "Z" Bracket	
15	G255869	Lower Rear Cover	
16	G217133	Washer	
17	G255851	Lower Side Panel	
18	G174532	Caged Nut	
19	G255950	Lower "Z" Bracket	
20	G221697	Upper Frame	
21	G150227	Nut	
22	G144907	Screw	
23	G149310	Washer	
24	G237966	Upper Side Panel	Right
25	G240333	Upper Side Panel	Left
26	G221697	Upper Frame	
27	G200345	Front Top Panel	
28	G268284	Loading Hook Cover	
29	G255935	Center Top Panel	
30	G255919	Rear Top Panel	

Door Assembly and Lock

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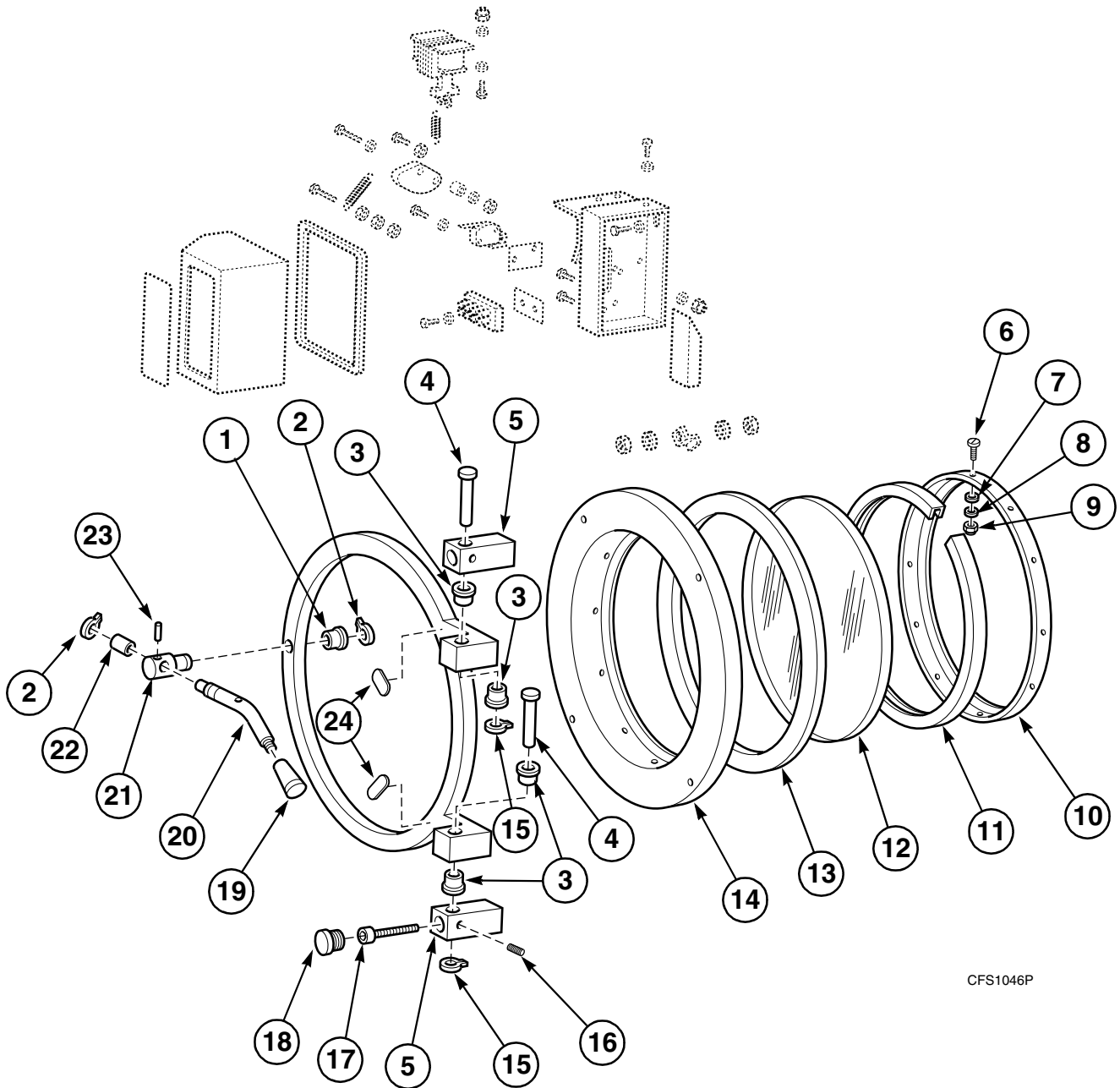
Door Assembly and Lock

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REF	PART #	DESCRIPTION	COMMENTS
	G206656	Door Assembly	
1	G146142	Screw	
2	G175448	Door Lock Spring	
3	G149526	Washer	
4	G146324	Screw	
5	G244301	Door Lock Cam	
6	G146183	Screw	
7	G174953	Door Lock Spring	
8	G176552	Solenoid	
9	G132043	Locknut	
10	G149476	Washer	
11	G146258	Screw	
12	G105031	Straight Chain Coupling	
13	G150185	Nut	
14	G244319	Cam Sleeve	
15	G150227	Nut	
16	G145656	Screw	
17	G149369	Washer	
18	G144964	Screw	
19	G149351	Washer	
20	G244095	Door Lock Box	
21	G149484	Washer	
22	G129692	Nut	
23	G244285	Ramp	
24	G149948	Nut	
25	G149302	Washer	
26	G216820	Door Gasket Clip	
27	G175620	Allen Screw	
28	G244327	Microswitch Insulation	
29	G122564	Insulation	
30	G245084	Door Microswitch	
31	G159715	Terminal Block	
32	G146043	Screw	
33	G146050	Screw	
34	G150177	Nut	
35	G165472	Gasket	
36	G244343	Door Lock Cover	
37	G183434	English Door Safety Plate	

Door Assembly and Lock

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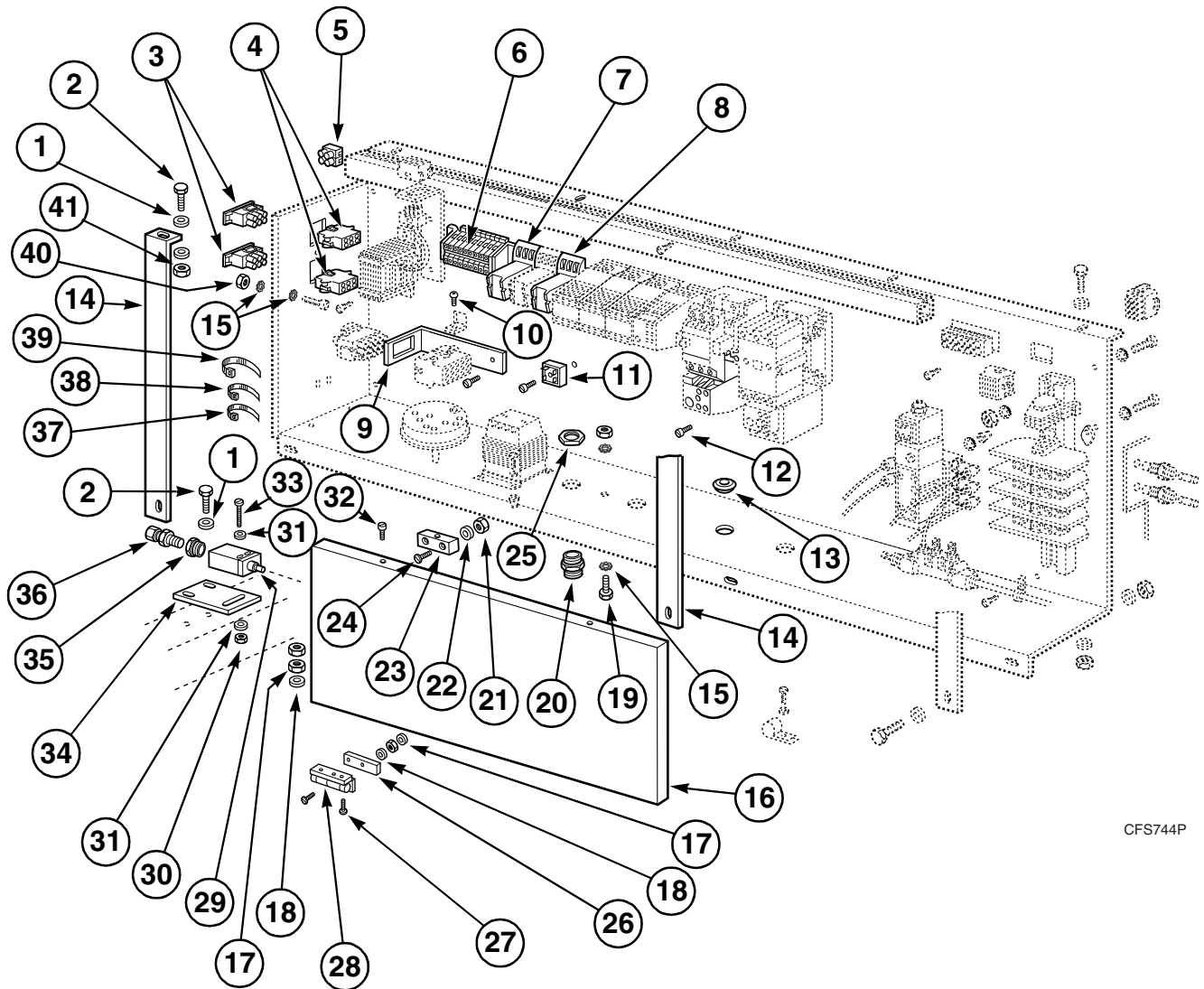
Door Assembly and Lock

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REF	PART #	DESCRIPTION	COMMENTS
1	G128942	Bearing	
2	G174508	Retainer Ring	
3	G174482	Bearing	
4	G206995	Hinge Pin	
5	G249292	Hinge	
6	G145649	Screw	
7	G116129	Gasket	
8	G149328	Washer	
9	G150151	Nut	
10	G206672	Outer Ring	
11	G185744	Gasket	
12	G185751	Door Glass	
13	G183624	Door Gasket	
14	G206664	Door Ring	
15	G174524	Retainer Ring	
16	G175778	Allen Setscrew	
17	G175752	Allen Screw	
18	G176776	Plug	
19	G175166	Door Handle	
20	G244186	Door Lever	
21	G222498	Lock Bolt	
22	G174498	Bearing	
23	G150920	Roll Pin	
24	G200212	Bumper	

Control Tray and Controls

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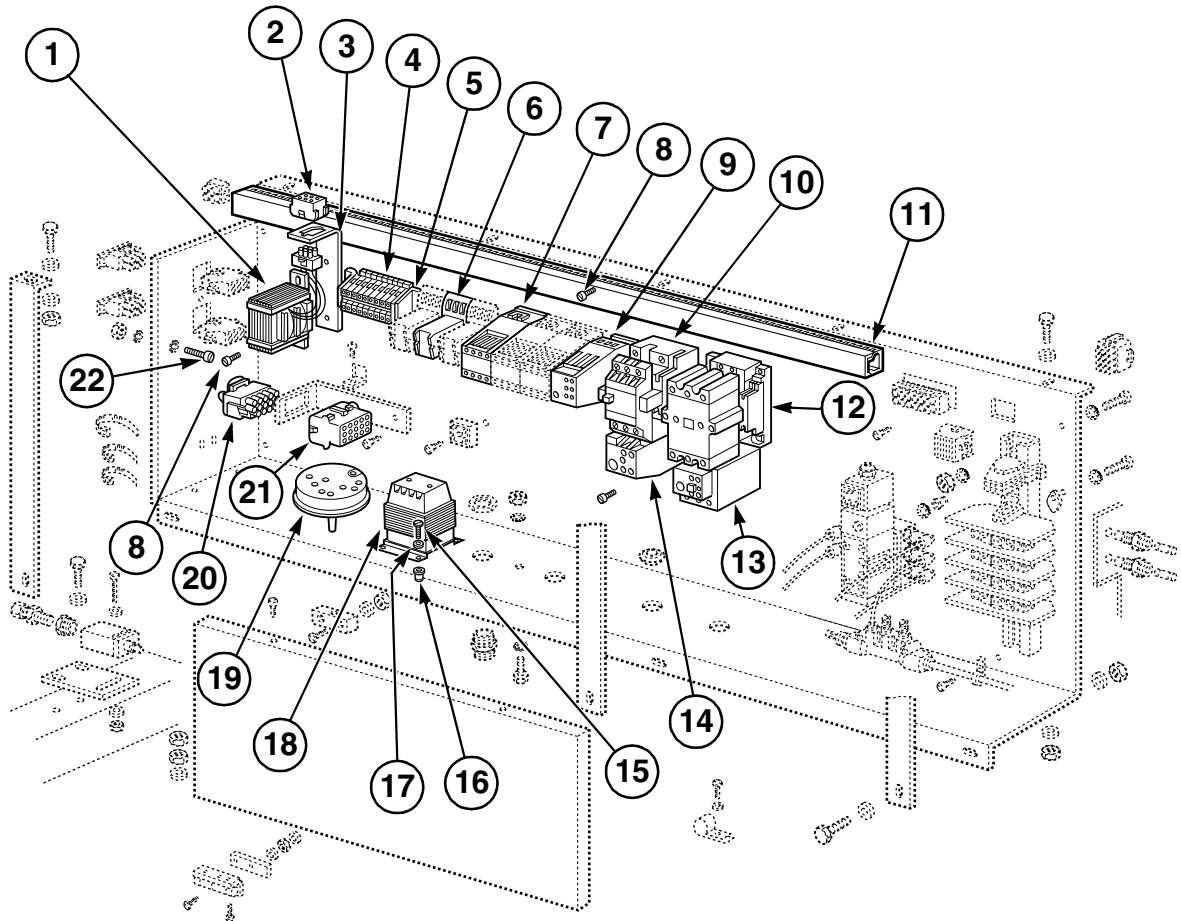
Control Tray and Controls

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REF	PART #	DESCRIPTION	COMMENTS
1	G149518	Washer	
2	G146381	Screw	
3	G139394	Terminal Block	
4	G139444	Terminal Block	
5	G159707	Terminal Block	
6	G155457	Terminal Block	
7	G155275	End Cover	
8	G136168	Relay	220 Volt
9	G256354	Mounting Bracket	
10	G166835	Screw	
11	G175224	Recifier Bridge	
12	G149112	Screw	
13	G181701	Bushing	
14	G256412	Control Tray Bracket	
15	G149724	Lockwasher	
16	G240291	Side Cover	
17	G149906	Nut	
18	G152132	Washer	
19	G146142	Screw	
20	G140194	Coupling	
21	G149914	Nut	
22	G149369	Washer	
23	G240309	Hinge Block	
24	G147694	Screw	
25	G140269	Nut	
26	G244590	Hinge Bracket	
27	G144758	Screw	
28	G176800	Hinge	
29	G112813	Out-of-Balance Switch	
30	G132043	Nut	
31	G149476	Washer	
32	G145656	Screw	
33	G146118	Screw	
34	G255729	Mounting Bracket	
35	G140301	Bushing	
36	G140095	Pressure Relief	
37	55881	Wire Tie	
38	G140525	Wire Tie	
39	G140509	Wire Tie	
40	G150177	Nut	
41	G150201	Nut	

Control Tray and Controls

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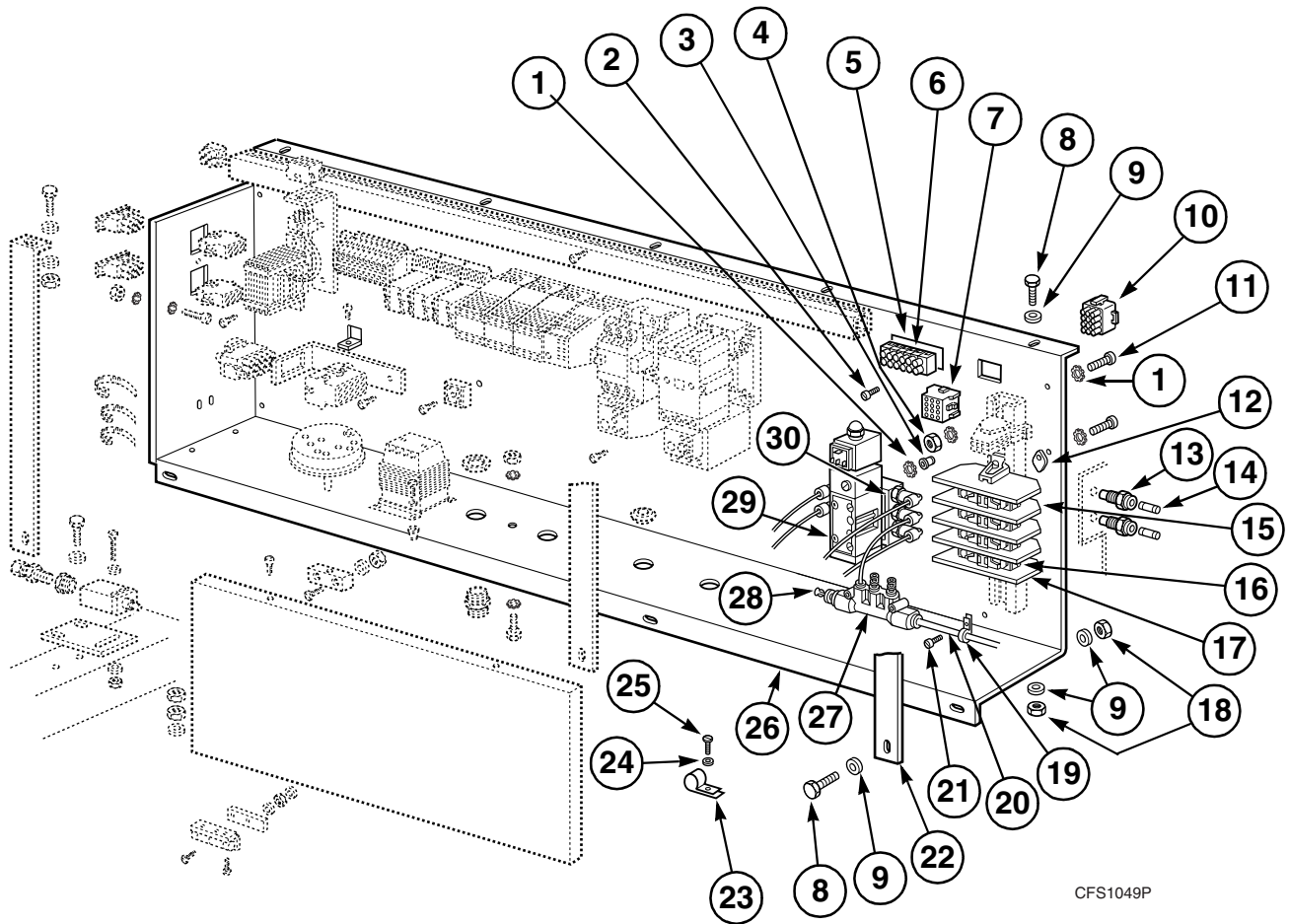
Control Tray and Controls

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REF	PART #	DESCRIPTION	COMMENTS
1	G256362	Transformer	
2	G139444	Terminal Block	
3	G256354	Mounting Bracket	
4	G177709	Varistor	
5	G164673	Clamp	
6	G135605	Relay Base	
7	G100933	Contactor	
	G108407	Coil	
8	G183400	Screw	
9	G187062	Thermic Relay	For 380, 415 and 440 Volt
10	G136051	Contactor	
	G108407	Coil	
11	G142406	Channel	
12	G135939	Contactor	
	G193557	Coil	
13	G187013	Thermic Relay	For 380, 415 and 440 Volt
14	G187039	Thermic Relay	For 380, 415 and 440 Volt
15	G146290	Screw	
16	G183541	Nut	
17	G149532	Washer	
18	G100701	Transformer	380 Volt without neutral, 440 Volt and 200 Volt
19	G185363	Pressure Switch	Two level
20	G257432	Terminal Block	
21	G189878	Terminal Block	
22	G146142	Screw	

Control Tray and Controls

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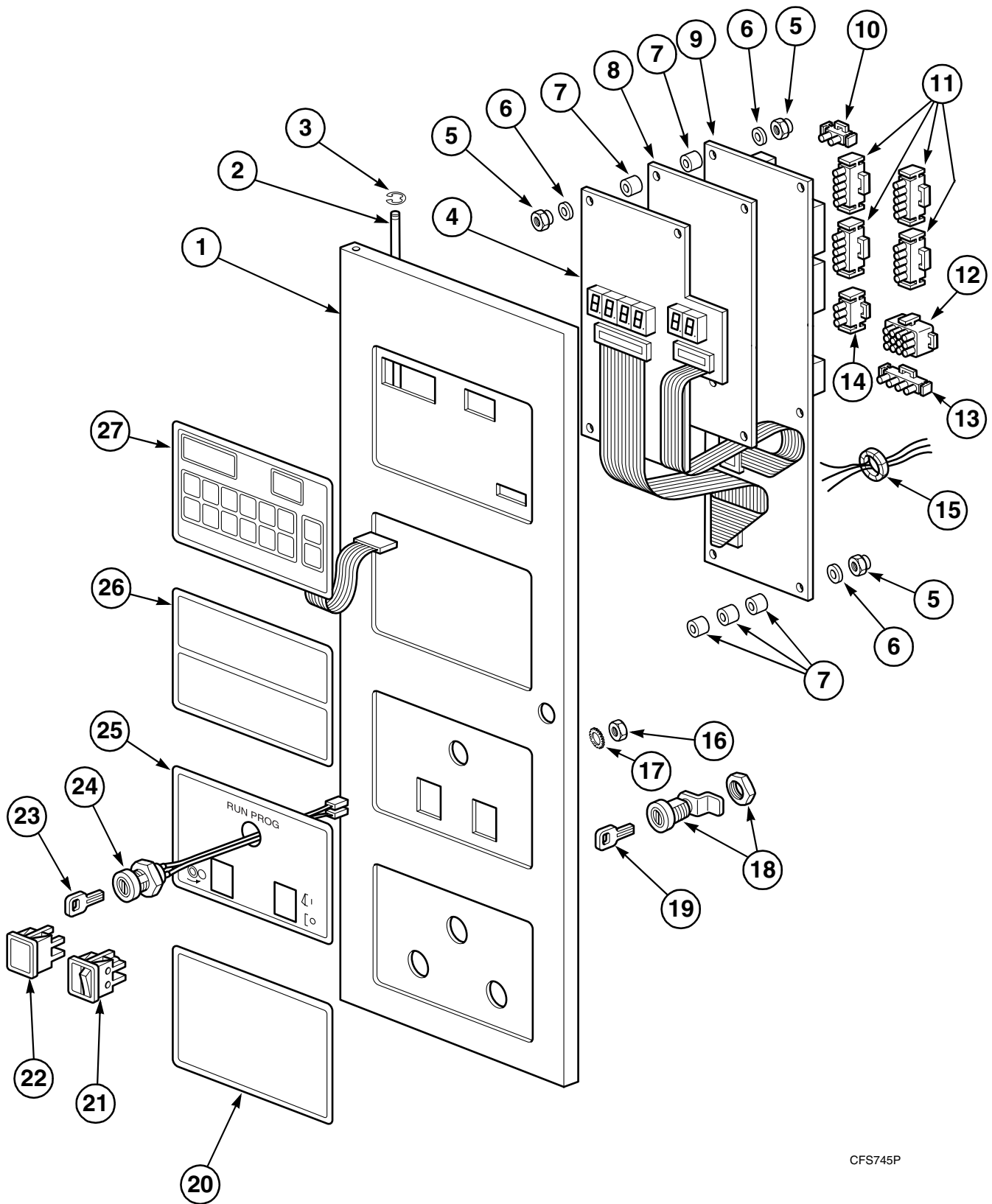
CFS1049P

Control Tray and Controls

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REF	PART #	DESCRIPTION	COMMENTS
1	G149724	Lockwasher	
2	G129007	Screw	
3	G183541	Nut	
4	G150177	Nut	
5	G215590	Terminal Block Insulation	
6	G146951	Terminal Block	
7	G139402	Terminal Block	
8	G146381	Screw	
9	G149518	Washer	
10	G139410	Terminal Block	
11	G146142	Screw	
12	G176248	Ground Terminal	
13	G122960	Fuse Holder and Cap Assembly	
	G186684	Valve	60 Hertz
	G190793	Coil	60 Hertz
14	G137620	Fuse	
15	G187088	Insulator	
16	G187096	Terminal Block	
17	G187104	Side Cover	
18	G150201	Nut	
19	G140418	Clamp	
20	G186635	Nylon Plug	
21	G183400	Screw	
22	G256412	Control Tray Bracket	
23	G140418	Clamp	
24	G149476	Washer	
25	G146084	Screw	
26	G234625	Control Tray	
27	G186577	Multiple "T" Connector	
28	G186643	Plug	
29	G186676	Valve	50 Hertz
	G122952	Fuse Holder	
	G137661	Fuse Holder Cap	
30	G141911	Plate	

Microprocessor



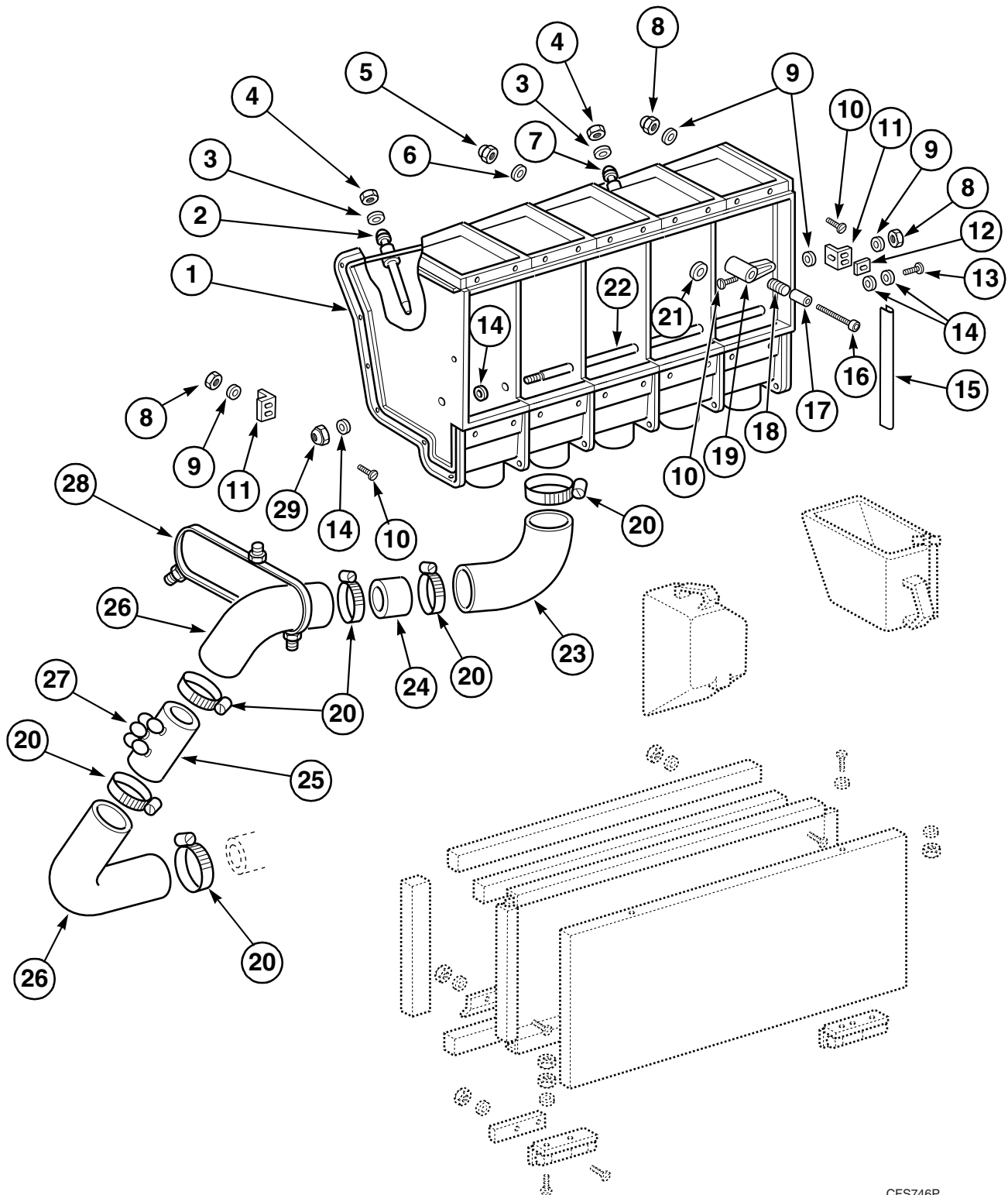
CFS745P

Microprocessor

REF	PART #	DESCRIPTION	COMMENTS
1	G257360	Side Control Panel	
2	G257402	Control Panel Hinge	
3	G189944	"C" Clip	
4	G189738	Display Bracket Plate	
5	G132043	Nut	
6	G149476	Washer	
7	G175364	Spacer	
8	G258053	Microprocessor Isolating Plate	
9	G184002	Microprocessor Board	
	G187187	Eprom	Version 3
	G187195	Ram Nonvolatile	
	G187203	Input Opto-Isolator	
	G187211	Output Opto-Isolator	
	G188003	Display	
	G187948	Fuse	3 Amp
10	G183889	Connector	2-pin
11	G183913	Connector	5-pin
12	G139410	Connector	12-pin
13	G183905	Connector	4-pin
14	G183897	Connector	3-pin
15	G183764	Toroidal	Resistance Coil
16	G150185	Nut	
17	G149732	Lockwasher	
18	G171173	Lock	Keys included
19	G176511	Lock Key	
20	G189720	Nontilt Plate	
21	G183830	Power Switch	On/off
22	G182196	Door Open Light	
23	G189480	Key	
24	G256230	Key Switch	Keys included
25	G189936	Control Plate	
26	G183806	Instructions Plate	English
27	G183970	Keypad	

Dispenser, Cover and Hoses

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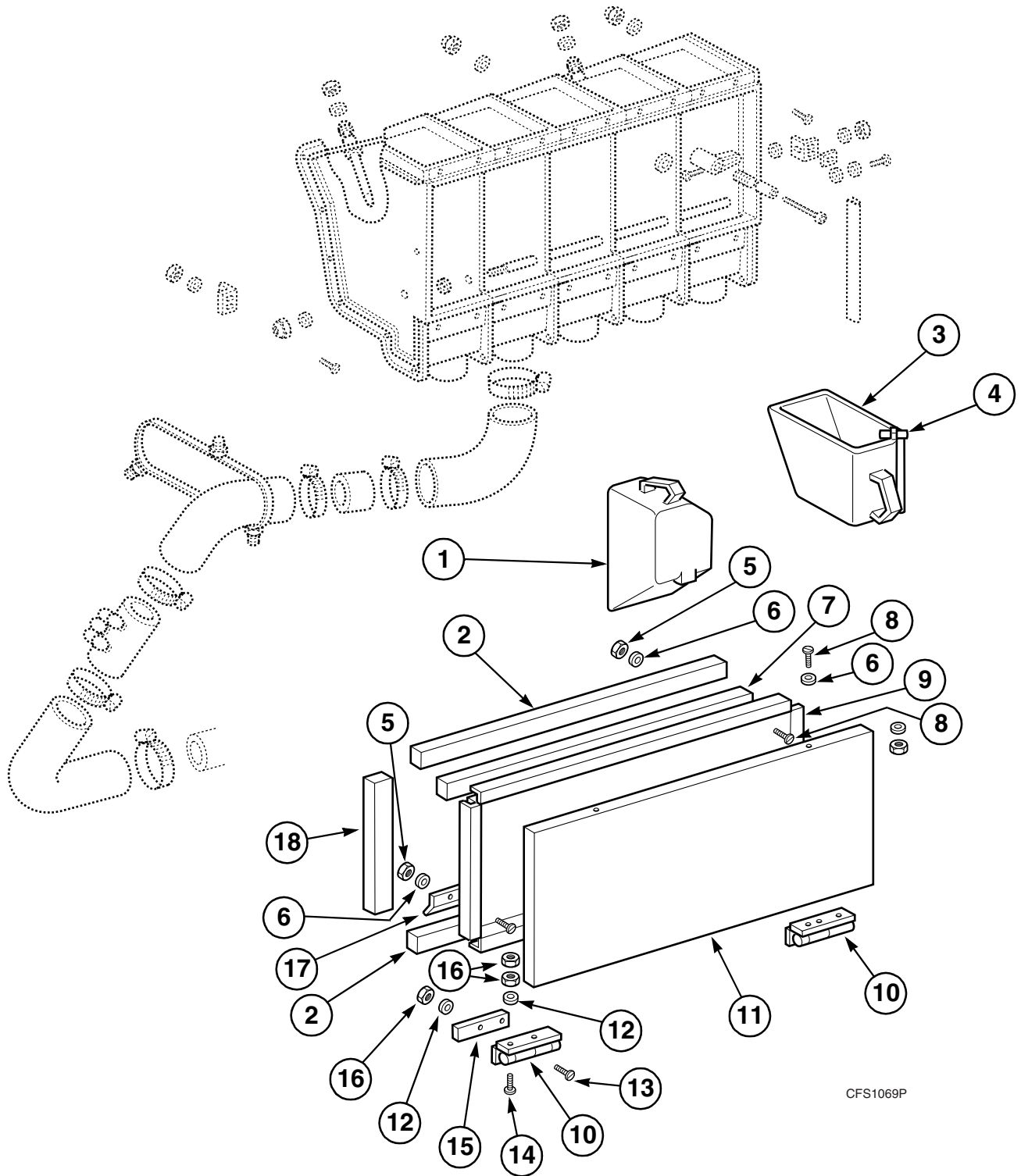
Dispenser, Cover and Hoses

Page 1 of 2

REF	PART #	DESCRIPTION	COMMENTS
1	G255539	Soap Dispenser Set	Includes pin and gaskets
2	G244467	Dispenser Hose	
3	G149393	Washer	
4	G150250	Nut	
5	G164285	Nut	
6	G149351	Washer	
7	G242883	Dispenser Hose Coupling	
8	G176792	Locknut	
9	G149328	Washer	
10	G145631	Screw	
11	G256370	Soap Dispenser Bracket	
12	G256446	Soap Dispenser Bumper	
13	G144782	Screw	
14	G160838	Washer	
15	G255547	Soap Dispenser Gasket	
16	G144436	Allen Screw	
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18	G187401	Locking Handle Spring	
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20	G132340	Clamp	
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22	G255554	Soap Dispenser Pin	
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24	G243238	Water Inlet Hose	
25	G220061	Injector Assembly	
26	G163253	Drain Outlet Hose	
27	G156679	Cap	
28	G140509	Wire Tie	
29	G176826	Locknut	

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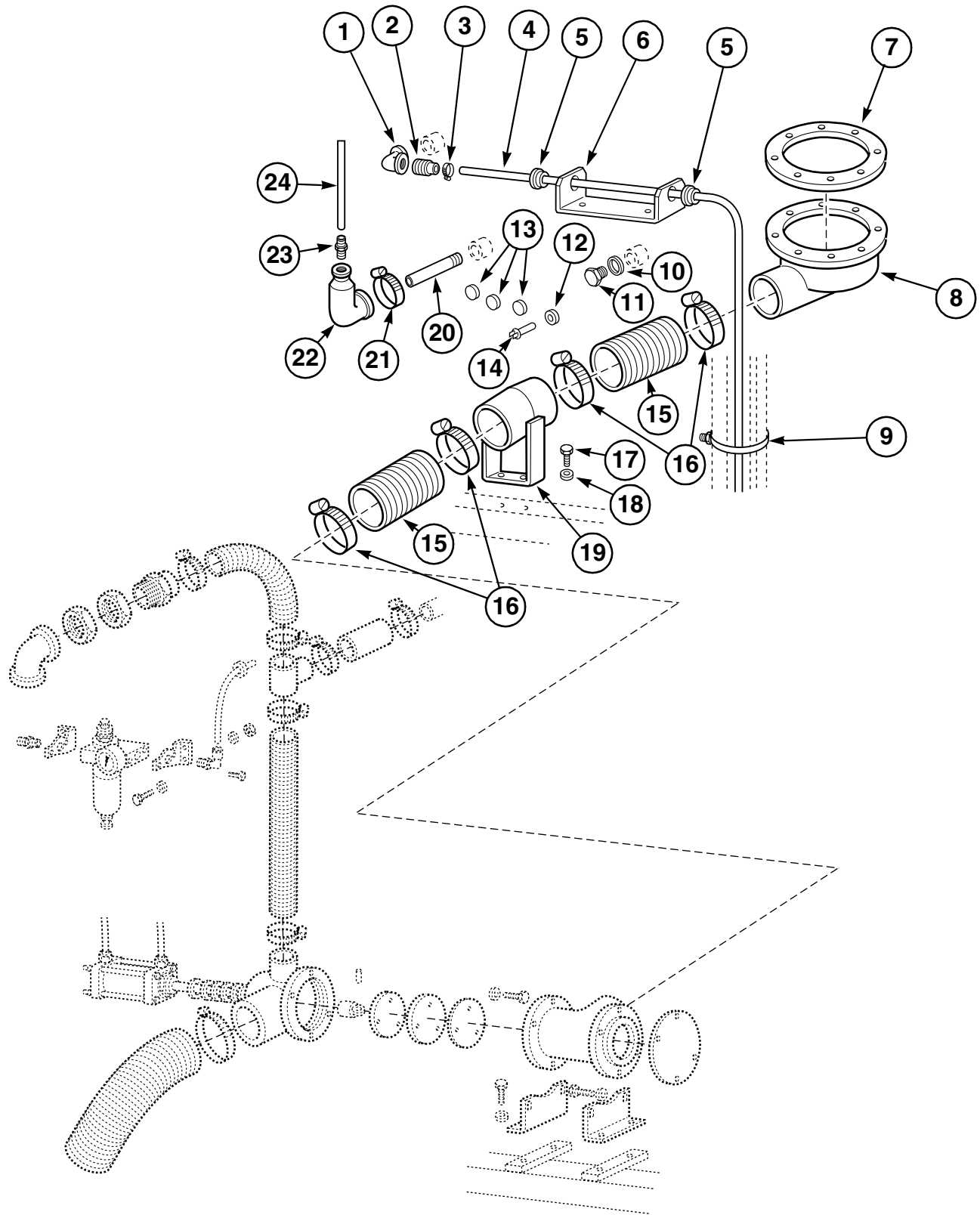
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1	G244806	Solid Soap Dispenser	
2	G256792	Soap Dispenser Cover Gasket	
3	G244855	Liquid Soap Dispenser	Includes hose
4	G234930	Chlorine Intake Hose	
5	G149922	Nut	
6	G149328	Washer	
7	G240358	Soap Dispenser Cover Brace	
8	G145649	Screw	
9	G240358	Soap Dispenser Cover Brace	
10	G176800	Hinge	
11	G240291	Soap Dispenser Cover	
12	G152132	Washer	
13	G144758	Screw	
14	G176784	Screw	
15	G244590	Hinge Bracket	
16	G149906	Nut	
17	G240366	Soap Dispenser Cover Brace	
18	G244608	Dispenser Lid Gasket	

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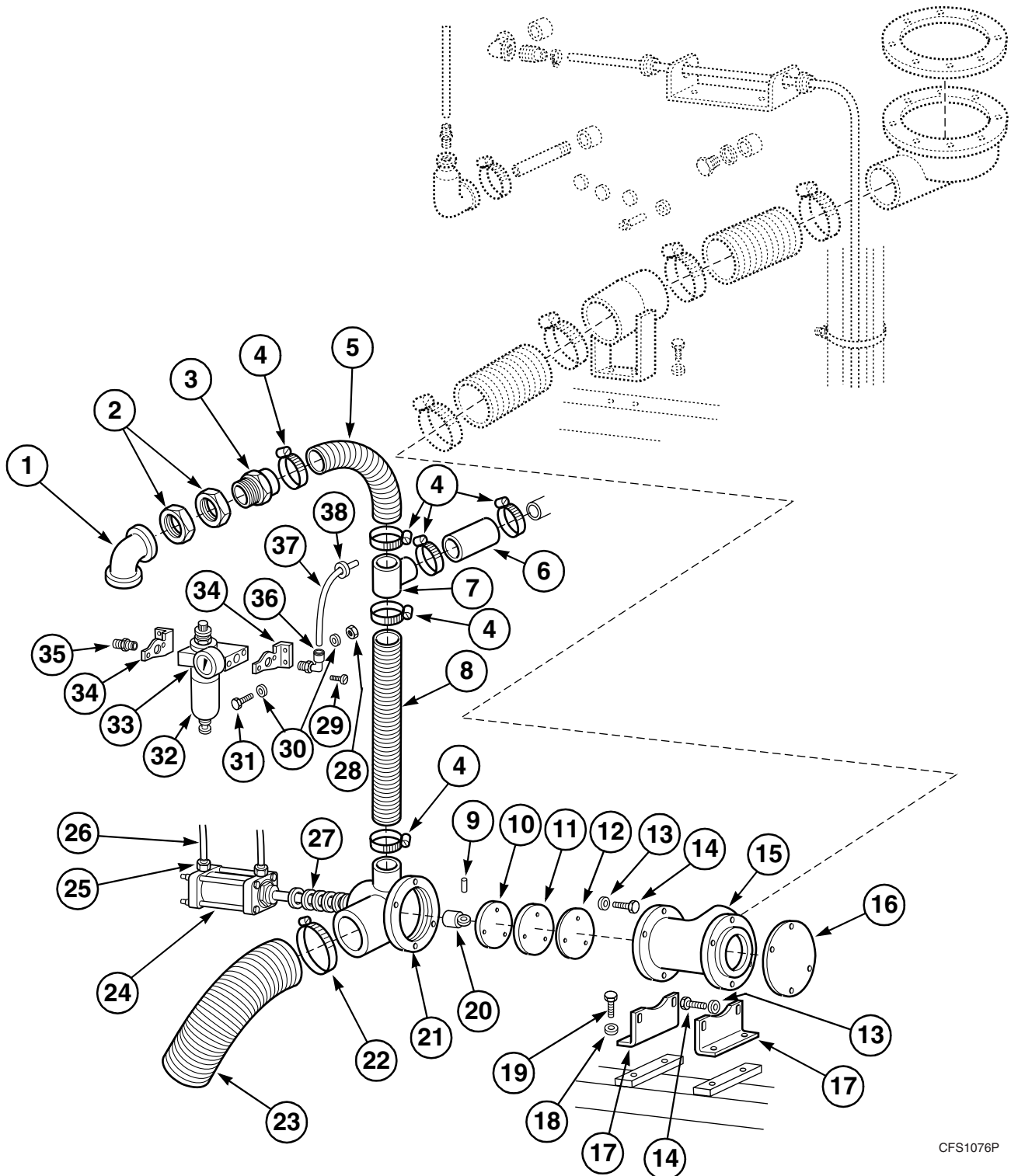
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1	G129445	Elbow	
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3	G156109	Clamp	
4	G234047	Bearing Housing Drain Hose	
5	G139683	Bushing	
6	G255943	Drain Hose Bracket	
7	G255984	Gasket	
8	G255976	Drain Plate	
9	G140509	Wire Tie	
10	G185165	Gasket	
11	G185207	Plug	Washers without steam
12	G256149	Sensor Sheath Grommet	
13	G160101	Plug	
14	G193862	Temperature Potentiometer	
15	G185330	Drain Hose	
16	G166660	Clamp	
17	G146381	Screw	
18	G149518	Washer	
19	G213280	Drain Hose Sleeve	
20	G216812	Pipe Fitting	
21	G132290	Clamp	
22	G120964	Pressure Bulb	
23	G120956	Connector	
24	G244897	Pressure Hose	

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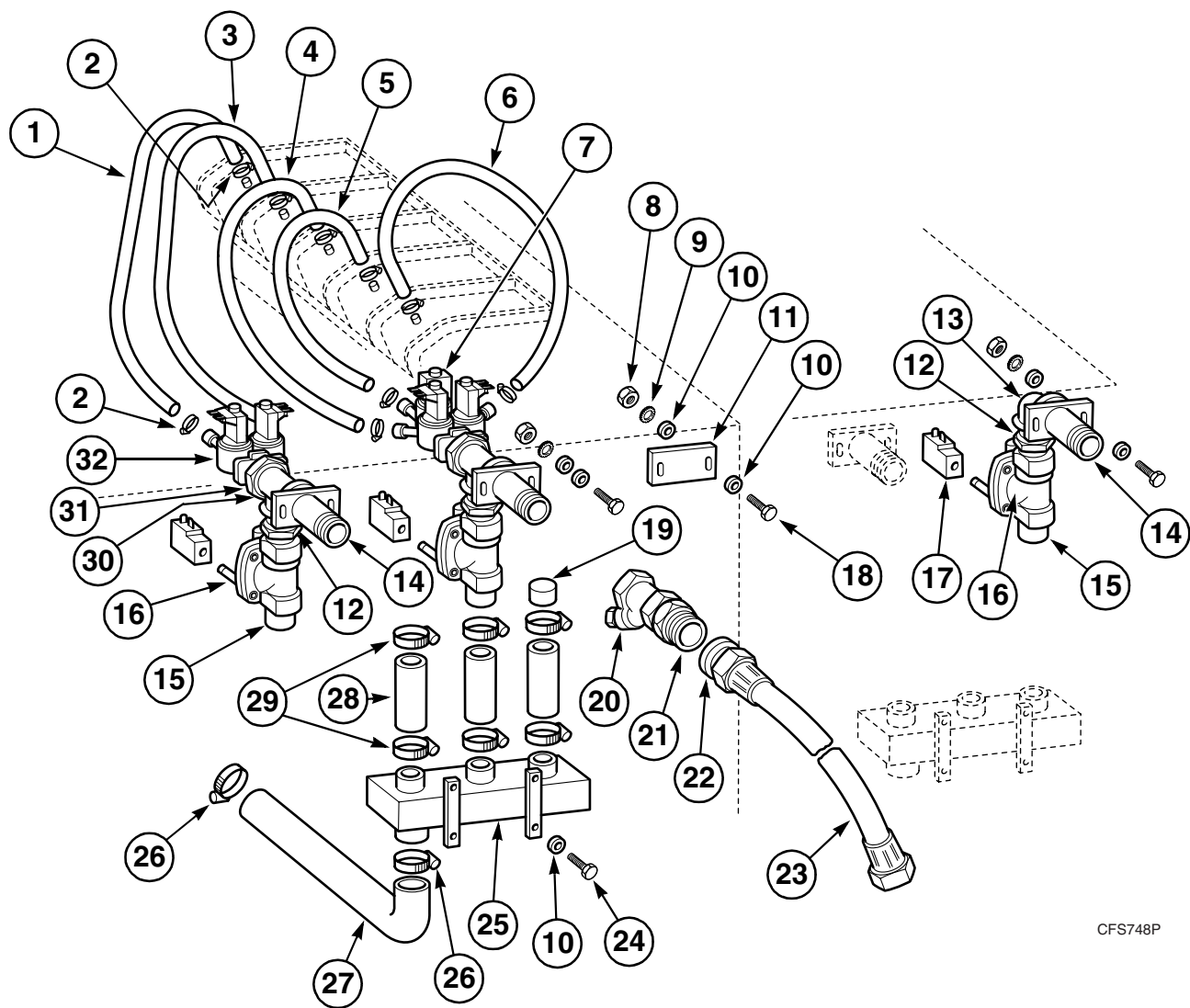
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1	G185215	Elbow	
2	G185223	Brass Nut	
3	G185231	Hose	
4	G132340	Clamp	
5	G186379	Outlet Hose	
6	G255752	Outlet Hose	
7	G178152	"T" Fitting	
8	G185355	Outlet Hose	
9	G216762	Drain Locking Bolt	
10	G213512	Drain Valve Piston	
11	G213538	Drain Valve Piston Packing	
12	G216598	Drain Valve Piston Disk	
13	G149419	Washer	
14	G147025	Screw	
15	G255885	Drain Valve Body	
16	G255877	Drain Valve Body Cover	
17	G256255	Drain Valve Bracket	
18	G149500	Washer	
19	G146480	Screw	
20	G213520	Drain Valve Head Piston	
21	G213496	Drain Valve Cover	
22	G166660	Clamp	
23	G257170	Drain Outlet Hose	
24	G186551	Pneumatic Cylinder	
	G193532	Repair Kit for Cylinder	
25	G186569	Flair Fitting	
26	G128140	Nylon Hose	1 meter
27	G185165	Gasket	
28	G150185	Nut	
29	G168435	Screw	
30	G149476	Washer	
31	G146258	Screw	
32	G186585	Filter	
33	G186593	Manometer	
34	G186601	Bracket	
35	G186619	Stud	
36	G186627	90° Fitting	
37	G186635	Nylon Hose	
38	G157198	Thermostat Grommet	

Water Inlet Valve and Hoses

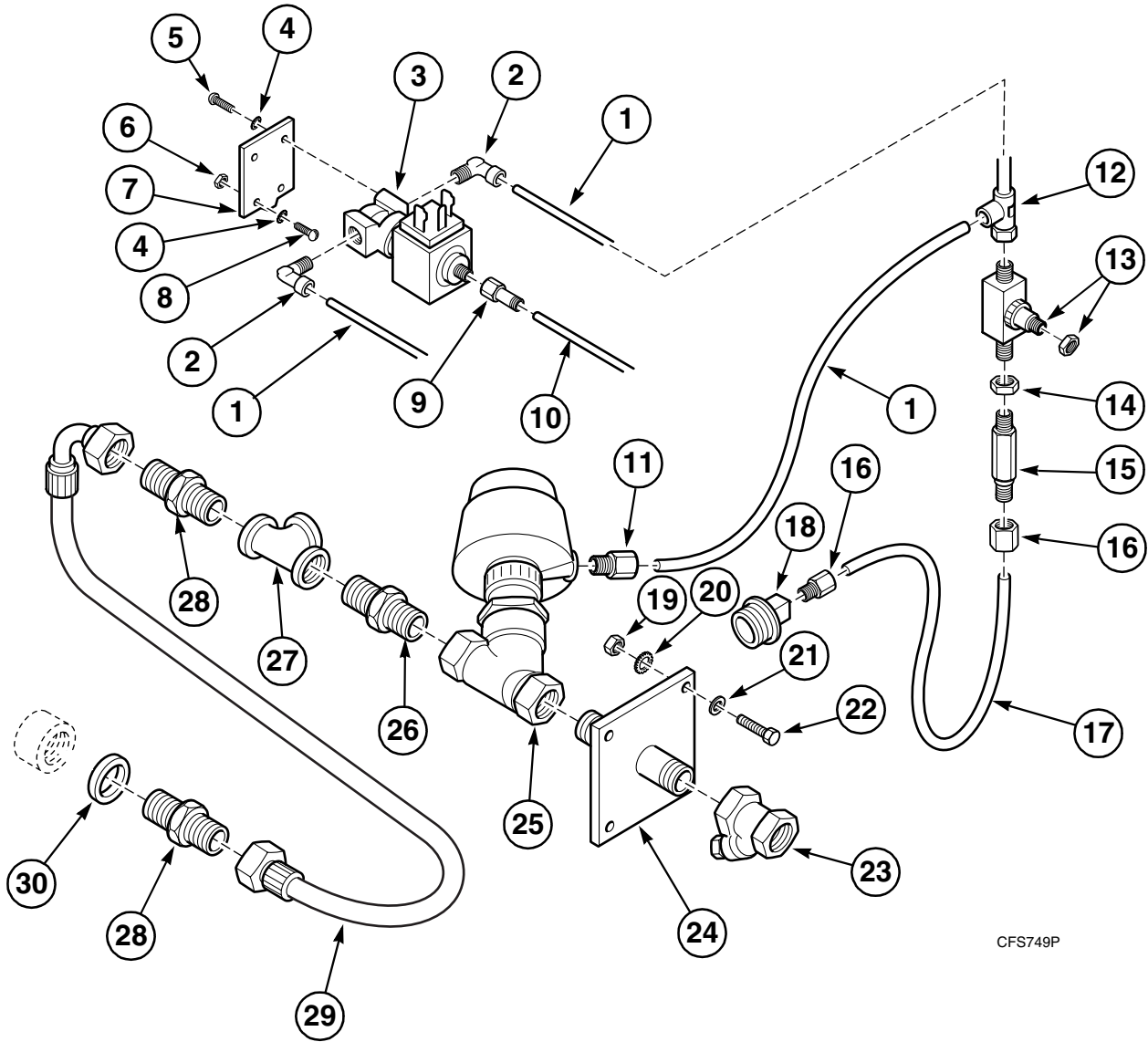


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REF	PART #	DESCRIPTION	COMMENTS
1	G214320	Water Inlet Hose	
2	G155150	Clamp	
3	G163584	Water Inlet Hose	
4	G117465	Water Inlet Hose	
5	G211771	Water Inlet Hose	
6	G214403	Water Inlet Hose	
7	G129403	Three Track Valve	
8	G150201	Nut	
9	G149708	Lockwasher	
10	G149518	Washer	
11	G206490	Water Inlet Cover	Two-inlet models only
12	G185652	Sleeve	
13	G185686	90° Elbow	Three-inlet models only
14	G206037	Bracket	
15	G205914	Sleeve	
16	G185645	Valve Body	
	G189498	Repair Kit	
17	G100826	Valve Coil	50 Hertz
	G100834	Valve Coil	60 Hertz
18	G146399	Screw	
19	G255927	Cap	
20	G185173	Brass Filter	
21	G237404	Adapter	
22	G240382	Gasket	
23	G240374	Pressure Hose	
24	G146381	Screw	
25	G217596	Water Inlet Collector	
26	G132340	Clamp	
27	G255745	Outer Tub Collector Hose	
28	G253252	Dispenser Outlet Hose	
29	G132290	Clamp	
30	G185678	"T" Fitting	
31	G185660	Adapter Fitting	
32	G256503	Tow Track Valve	

Steam Inlet Valve and Fittings



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Steam Inlet Valve and Fittings

REF	PART #	DESCRIPTION	COMMENTS
	G798330	Steam Heat Kit	
1	G128173	Nylon Hose	One motor
2	G186692	90° Fitting	
3	G186718	Inlet Valve	60 Hertz
	G190793	Coil	60 Hertz
4	G149724	Lockwasher	
5	G168435	Screw	
6	G183541	Nut	
7	G217570	Inlet Valve Bracket	
8	G146126	Screw	
9	G187260	Female Connection	
10	G128140	Nylon Hose	One motor
11	G186825	Fitting	
12	G186726	“T” Connector	
13	G186734	Flow Regulator	
14	G130666	Adapter	
15	G186742	Check Valve	
16	G178558	Fitting	
17	G217554	Steam Air Hose	
18	G219147	Air Intake Adapter	
19	G150227	Nut	
20	G149716	Lockwasher	
21	G217570	Inlet Valve Bracket	
22	G146233	Screw	
23	G156950	Threaded Filter	
24	G221093	Steam Inlet Bracket	
25	G186817	Steam Valve	
	G193516	Valve Body Repair Kit	
	G193524	Valve Head Repair Kit	
26	G129791	Coupling	
27	G129577	Tee	
28	G185199	Adapter	
29	G185348	Steam Inlet Hose	
30	G185165	Gasket	

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